



2PART PCM-17

Polymer Cementitious Membrane

PHYSICAL DESCRIPTION / PROPERTIES

Appearance	Light grey
Compressive Strength	-
Flexural Strength	-
Bond Strength	1.7MPa (to concrete)
Setting Time	5-7 hours (dry film)
Working Time	60 minutes
Application Temperatures	Above 5 °C and below 30 °C (surface temp)
Coverage	1.5L per m ² for general areas. 2L per m ² for immersed areas
Classification	Class 11

PREPARATION / APPLICATION

Surface Preparation	Clean the substrates. Surfaces must free of contaminants or foreign material. Ensure substrate is sound and free of any loose or unsecured areas prior to application
Priming	Surfaces to be primed using Demtech proprietary primers. For porous surfaces use Cureflex PG57 primer. For non porous surfaces use Cureflex.
Mixing	Cureflex PCM-17 is formed by mixing 1kg of Part A liquid to 1.5kg of Part B dry. Use an electric stirrer with paddle and mix until a smooth, lump free consistency is formed.
Curing	Recoat: 1-3 hours Dry film: 5-7 hours Tile/toppings over: 24 hours Immersion: 21 days
Application	<p>Cureflex PCM-17 requires a suitable bondbreaker at substrate junctions. Flexiban Joint Bandage or RF webbing tape is recommended. Apply with brush, roller or sprayer.</p> <p>Recommended coverage will differ based on application use: General waterproofing - minimum 1.5mm dried film thickness is required - 1L/1.25kg/m² per mm layer thickness. Immersed applications a thickness of 2mm is required - 1L/1.25kg/m² per mm layer thickness</p>
Precautions	<p>Not to be used as an exposed membrane coating in areas subject to UV. Not designed as a trafficable membrane coating. Not to be used in areas subject to negative hydrostatic conditions. Do not apply when rain is imminent.</p> <p>Do not apply when surface temperatures are below 5 °C or above 30 °C All finished coatings over this membrane are to be water based and solvent free. Polymer modified cement based adhesives and enhanced toppings to be used directly over.</p>



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Substrates	Substrate surfaces must be clean, free of gypsum and foreign matter including oil and wax residues. Surfaces must be in a sound and stable state prior to commencing the application.
Clean Up	Clean up with water while wet. Once dried the product will need to be mechanically removed.

HEALTH HAZARD INFORMATION

Health Effects <i>Chronic:</i>	Due to cement content, long term exposure to high dust concentrations may cause irritation to lungs and result in breathing disorders, as cement and silica is now classified as carcinogenic. Contact with skin, inhalation of dust, vapour ingestion in any form should be avoided. Sensitisation may result in allergic dermatitis responses including rash, itching, swelling, redness and irritation. Principal routes of exposure are by accidental skin and eye contact and inhalation of dusts. As with any powdered chemical product, contact with unprotected bare skin; inhalation of dusts in work place atmosphere; or ingestion in any form, should be avoided by observing good occupational work practice.
Swallowed	Material is irritating and mildly corrosive if swallowed. Ingestion may result in nausea, abdominal irritation, pain and vomiting.
Eye	Prolonged exposure may cause eye irritation or burning and may cause conjunctivitis.
Skin	Prolonged exposure may result in slight skin irritation and/or drying and may lead to dermatitis or may cause sensitisation.
Inhaled	Excessive exposure to dusts can cause damage to health and lungs slight irritation to eyes, nose and throat. Dust is irritating to upper respiratory tract and lungs. Over exposure to irrespirable dust may cause coughing, wheezing and irritation to the nasal passages.

FIRST AID

Swallowed	Rinse mouth then drink water slowly. If poisoning occurs, seek medical assistance immediately, contact doctor or poisons information centre. Do not induce vomiting. Material highly irritating and mildly corrosive if swallowed.
Eye	Immediately flush with large amounts of water for at 5-10 minutes; lifting upper and lower lids. Seek medical attention if irritation persists.
Skin	Wash with water and soap. Seek medical attention if irritation persists.
Inhaled	If affected, move subject to fresh air. Seek medical assistance if symptoms persist.
First Aid Facilities	Ensure availability of eye wash fountains and/or water access.
Advice to Doctor	Treat symptomatically.

Demtech Australia Pty Ltd
P.O. Box 4535 Knox City
Centre VIC 3152

www.demtech.com.au
info@demtech.com.au
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PRECAUTIONS FOR USE

Personal Protection

Respirator Type (AS/NZS 1716)	Where concentrations in air may exceed the recommended exposure limits, or work practice or other means of exposure reduction are not adequate, approved respirator may be necessary to prevent overexposure by inhalation.
Eye Protection	Safety glasses
Clothing	Protective clothing to cover body parts, e.g. long sleeved overalls or similar; and boots.
Other	Wash hands before smoking, eating, drinking or using the toilet and after finishing work. Observe the usual precautions when handling chemicals.
Flammability Fire Hazards	Product is non flammable according to the Australian Code for the Transport of Dangerous Goods.

SAFE HANDLING INFORMATION

Storage and Transport

Location	Store in a dry cool area to prolong storage life.
Temperature Conditions	Best stored at room temperature; Prevent from freezing.
Protection from Weather	Store undercover and away from heat sources, water and electric plant.
Storage Incompatibilities	Store undercover and away from heat sources, water and electric plant.

Spills and Disposal

Clean Up Spills	Clean up with water. Use solvent cleaners if product has dried. Do not contaminate streams, rivers, or water courses. Do not flush down drains and sewers. Inform local authority if product enters drains, sewers, streams, etc. Sweep and wipe all trace elements.
Disposal	Dispose of in accordance with local, state and federal regulations.
Precautions for Clean Up Crew	Nitrile rubber or PVC gloves, safety glasses and respirator.

Fire and Explosion Hazard

Hazard of Use and Storage	Non-combustible, not considered a fire risk.
List of Dangerous Decomposition or Combustion Products	None
Types of Extinguisher	No restriction listed - water, Foam, CO ² and dry chemical
Precautions	Fire fighters should wear self-contained breathing apparatus.
Protective Clothing	None
Reactivity	None

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OTHER INFORMATION

Ecology	Avoid contaminating waterways and sewers.
Packaging and Labelling	Dry powder 15kg poly lined valve bag stored in empty mixing bucket. Liquid additive 10kg Pail.
Precautions for use	No special precautions
Reactivity data	None
Toxicity data	None

CONTACT POINT

Technical Department
Demtech Australia Pty Ltd (ABN : 91 131 136 706)
16 Logis Blvd, Dandenong South 3175
P: 1300 300 090
Email: info@demtech.com.au

Australia Poisons Information Centre	13 11 26
Police & Fire Brigade	000

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